

Amendments to the Specification

Please amend the Abstract of the Specification as shown below. Applicants have attached a clean version of the Abstract including all changes shown below.

ABSTRACT

The invention relates to a process for finish-machining of ~~the~~ bearing positions ~~(11)~~ on main bearing journals and connecting rod bearing journals of crankshafts ~~(1)~~ for motor car engines, whereby the crankshafts ~~(1)~~ have roundings ~~(14)~~ between the bearing positions and ~~the~~ transitions ~~(7)~~ adjacent in each case to the bearing positions ~~(11)~~. The roundings ~~(14)~~ are deep rolled with a deep rolling tool and then, while maintaining a distance interval ~~(17)~~ to [[the]] an individual transition ~~(7)~~ in each case the bearing position ~~(11)~~ concerned is machined with removal of material with a small cutting depth ~~(18, 20)~~.

Fig. 4 is intended for the abstract.